

Work Order ID 48592

July 1, 2009 9:02:54 AM



Page 1

Item ID: D206-781-171KIV

Accept



Setup Start



Revision ID: C

Stop



Item Name: Hat Bin-Ivory

Start Date: 7/15/09 Start Qty: 2.00



Cust Item ID:

Required Date: 8/03/09 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy blue file & type labels per PPP D206-781-171KIV
CHG001

for BG 09/09/03

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/9/3 SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

2 09.09.04

Work Order ID 48592

July 1, 2009 9:02:54 AM



Page 2

Item ID: D206-781-171KIV

Accept



Setup Start



Revision ID: C

Stop



Item Name: Hat Bin-Ivory

Start Date: 7/15/09 Start Qty: 2.00



Cust Item ID:

Required Date: 8/03/09 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location <i>DNAF</i>	0.00							
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

PC 4/5/4 *(2)*

09/09/08 *HJ*

RL 09-9-08

Picklist Print

July 1, 2009 9:02:54 AM

Work Order ID: 48592

Parent Item: D206-781-171KIVRevC

Parent Item Name: Hat Bin-Ivory

Comments:

Start Date: 7/15/09

Required Date: 8/03/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3824-1KIVRevB		Manufactured	No			110	Each	2.0000	2.0000			
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Hat Bin-Ivory

B48592A SP

Warehouse	Location	Loc Qty	Loc Code
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Main Warehouse

ST

2

48592

2

D3851-1KIVRevB		Manufactured	No			110	Each	14.0000	12.0000			
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Doubler-Ivory

B51798 PC 7/15/09 (2)

Warehouse	Location	Loc Qty	Loc Code
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Main Warehouse

ST

14

48583

14

AN525-10R10		Purchased	No			110	Each	335.0000	8.0000			
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Screw

Warehouse	Location	Loc Qty	Loc Code
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Main Warehouse

ST

335

13536

235

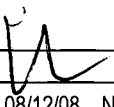
19356

100

B3536 9/9/03 @2056

Date: Thursday, 18/06/2009 9:59:43 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 206 A/B HAT BIN KIT, IVORY
Job Number	: 48592		
Estimate Number	: 13683		
P.O. Number	:	Part Number	: D206781171KIV
This Issue	: 18/06/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: IIN-D407-781
First Issue	: 15/06/2009	Project Number	:
Previous Run	:	Drawing Revision	: C
	Type : THERMOFORMING	Material	:
Written By	: 	Due Date	: 22/06/2009
Checked & Approved By	:	Qty:	2
Comment	Um: Each		
	Est. Rev. A 08/12/08 New Issue DL		
	Est. Rev. B 09/04/15 Dwg. Update DL verified by:EC		
	Est Rev C Add Colour Code 09/06/02 DL		
	Est Rev:D 09-06-11 rev.c per IIN DD verified by:EC		

Additional Product

Job Number:



Seq. #:	<input checked="" type="checkbox"/> Machine Or Operation:	Description :
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1.0 ☒ DC

DOCUMENT CONTROL

**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D206-781-171KIV CHG001

2.0 ☒ PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0 ☒ 48592A

HAT BIN 206 A/B, IVORY

**Comment:** Sub-Component HAT BIN 206 A/B

1 X D3824-1KIV

Batch: _____

4.0 ☒ D38511KIV

Doubler-Ivory

**Comment:** Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Doubler

Batch: _____

5.0 ☒ AN52510R10

Screw

**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Batch: _____

Date: Thursday, 18/06/2009 9:59:43 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 A/B HAT BIN KIT, IVORY

Job Number: 48592

Part Number: D206781171KIV

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0



QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0



PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-781-171KIV

Location: _____

PPP Rev: _____

8.0



QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

